

Date: Thursday, 11/12/2008 10:15:53 AM  
 User: Julie Dawson

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MESH (BASE)
Job Number : 44012	
Estimate Number : 13658	
P.O. Number :	Part Number : D38321
This Issue : 11/12/2008 S.O. No. :	Drawing Number : D3832 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : LARGE FAB ASSY	Drawing Revision : A
Previous Run :	Material
Written By :	Due Date : 22/12/2008 Qty: 4 Um: Each
Checked & Approved By : <u>SAD 08-12-11</u>	
Comment : Est Rev:A 08-12-01 new issue DD verified by:EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304EX07516F	Expanded Metal Flat SS
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✓ Comment: Qty.: 26.7244 sf(s)/Unit Total : 106.8976 sf(s)

Expanded Metal Flat SS

batch: B110134

SAD 09-01-08 (4)

2.0	SHEAR	SHEAR
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Comment: SHEAR

1- shear mesh to size as per dwg D3832

SAD 09-01-08 (4)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SAD 09-01-08 (4)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

SAD 09-01-08 (4)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

SAD 09-01-08 (4)  
-VMF 09-01-08

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

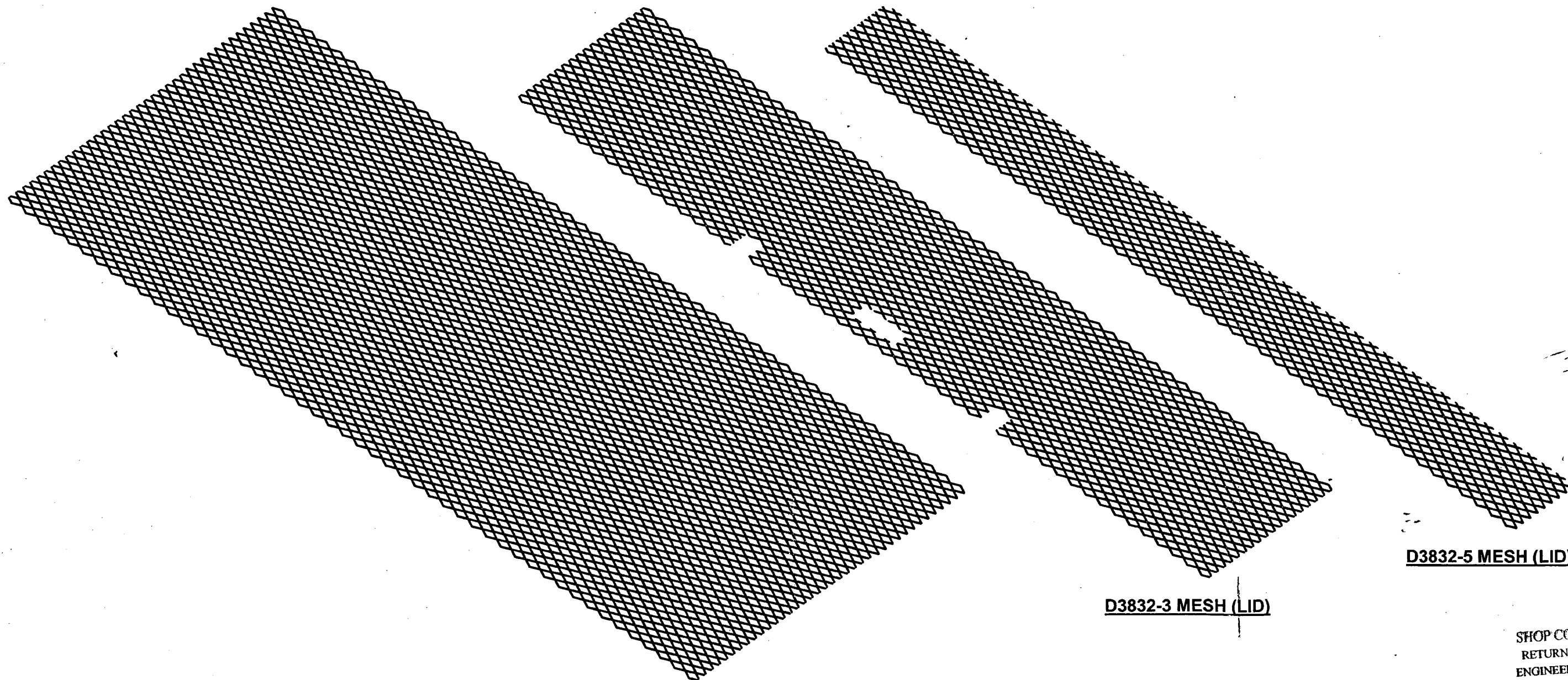
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

D  
C  
B  
A

D  
C  
B  
A



**D3832-1 MESH (BASE)**

**D3832-3 MESH (LID)**

**D3832-5 MESH (LID)**

**NOTES:**

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F  
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

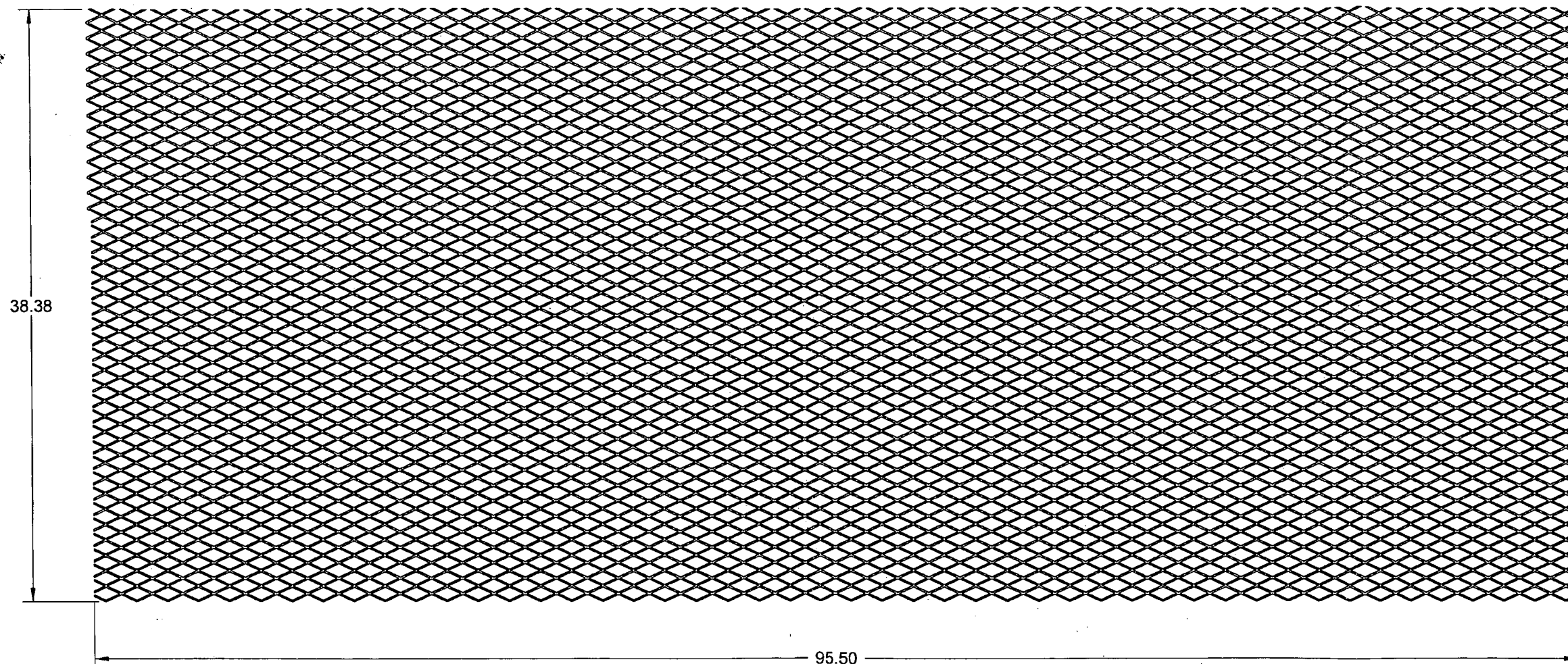
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WITHOUT NOTICE  
WORK ORDER  
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A	NEW ISSUE	MB	08.09.30
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DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3832	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MESH	NTS
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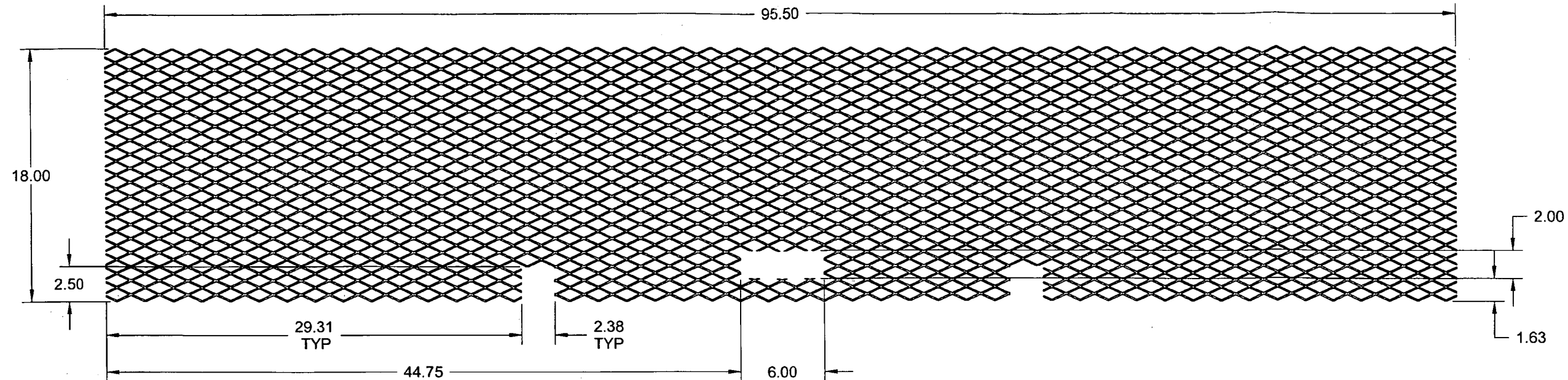


**D3832-1 MESH (BASE)**

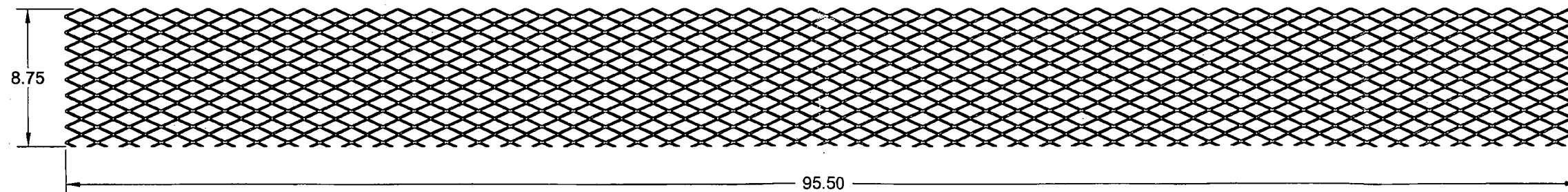
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**D3832-3 MESH (LID)**



**D3832-5 MESH (LID)**

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